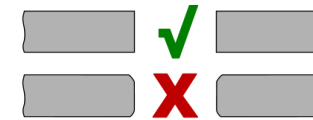
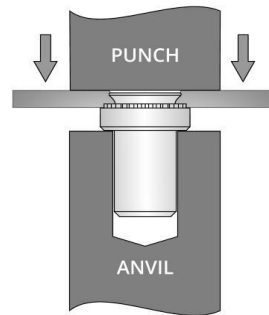
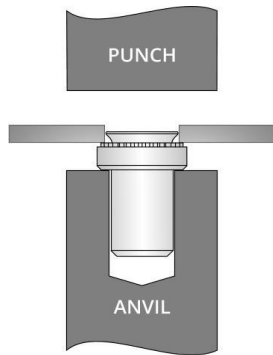
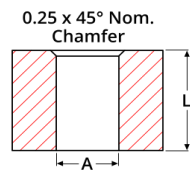
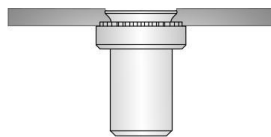


## Self Clinch Blind Nut Installation Guide

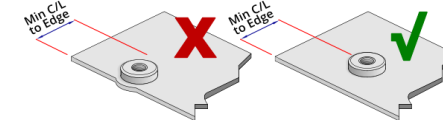


Do Not Remove Burr Or Chamfer The Hole As This Could Result In Improper Installation Or Reduced Performance

Punch Or Drill The Correct Hole Size  
DO NOT Deburr OR Chamfer.  
It Is Preferable To Install The Fastener From The Punch Side  
Place The Fastener In The Anvil As Per The Diagram Above  
Locate The Panel Mounting Hole Over The Shank Ensuring  
The Panel Is Held Level. Apply A Parallel Squeezing Force  
Until The Head Is Seated Against The Panel With No  
Serrations Visible. Do Not Over Squeeze The Fastener Into  
The As This Will Result In Panel Deformation.



Anvil Dimensions		
Thread Sizes	A +0.07	L Min.
M3	3.92	10.0
M4	5.28	11.3
M5	6.10	11.3
M6	7.88	14.2



Ensure That Attention Is Paid To The Minimum Hole Centreline To Edge Dimension For Each Fastener. Installing Too Close To An Edge Or Bend Could Result In Improper Installation Or Reduced Performance.  
Minimum Centreline To Edge Dimensions Shows Each Fastener And Applies To One Edge Only. If This Distance Is Applied On Multiple Sides There Will Be Significant Panel Distortion Unless The Panel Edges Are Supported During Installation.